

Tel (613) 632-5200

D4030-041

Job Sheet 167398-B

Part No: D4030-041

Job Qty: 1 ea

Part Name: Long Basket Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Helistream Inc (*CHEST01*)

3000 Airway Avenue, Suite 350 Costa Mesa, CA, 92626 USA ph:(714) 662-3163 fx:(714) 662-1687.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/23/17	0.00	0.00	Start Up Stores/Pkg1		11/23/17
100	Packaging	1 pcs		11/23/17	0.00	0.00	Packaging1		11/23/17
110	HandFinish	1 pcs		11/24/17	0.00	1.03	HandFinish4		11/24/17
120	QC	1 pcs		11/24/17	0.00	0.00	QC5		11/24/17
130	Packaging	1 pcs		11/24/17	0.00	0.00	Packaging3		11/24/17
140	QC21-SA	1 Ea		11/24/17	0.00	0.00	QC21		11/24/17

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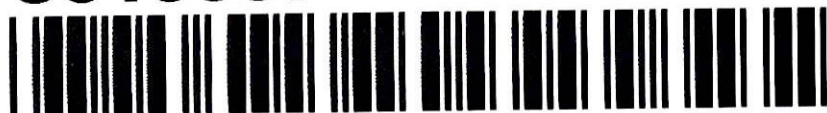
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A FM138040-40	4	177	0	0
	AN3-16A F11741	2	35	0	0
	AN310-4 FM138040-50	3	115	0	0
	AN310C4 5006248(x1)	2	31	0	0
	AN4-12 FM138409-80	3	38	0	0
	AN5-17A 5006308	4	19	0	0
	- D2530 5009604	1	16	0	0
	D2535 5014107	2	25	0	0
	- D2537 F163842	2	33	0	0
	D3913-041 5011423	1	2	0	0
	D3914-041 5011430	1	4	0	0
	D3917-3 F165652	6	64	0	0
	D3953-17 F164256	2	22	0	0
	D3953-19 F159087	1	12	0	0
	D3953-21 F163051	1	14	0	0
	D3953-3 5014257	2	18	0	0
	D3953-7 5006564	2	9	0	0
	D3953-9 5006565	2	12	0	0
	D3969-3 5164420	1	11	0	0
	MS21042L3 5000576	6	1,380	0	0
	MS21042L5 5000558	4	486	0	0
	MS24665-151 FM138045-43	3	95	0	0
	MS24665-300 F110234-40	2	41	0	0
	NAS1149C0432R F138441	2	1,322	0	0
	NAS1149F0332P 5000570	8	3,087	0	0
	NAS1149F0432P 5000685	6	919	0	0
	NAS1149F0563P	4	180	0	0



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Hawkesbury, ON K64 1K7
CANADA
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www.dartaerospace.com



Long Basket Assembly (350)

PART NO: D4030 - 041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/30/17

Job No: 167398 - B



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2535 Revision: Spring														
140	QC21-SA	S015732	167398-B	2 Ea	0	S014107	ST008		Stock	11/30/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3953-3 Revision: Gas Spring Stud, Lid														
140	QC21-SA	S015757	167398-B	2 Ea	0	S014257	ST060		Stock	11/30/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S015776	167398-B	6 Ea	0		ST303		Stock	11/30/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: MS21042L5 Revision: Nut														
100	Receive Ea	S015778	167398-B	4 Ea	0		ST303		Stock	11/30/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0432R Revision: Washer														
100	Receive Ea	S015815	167398-B	2 Ea	0	M138441	ST266		Stock	11/30/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: NAS1149F0332P Revision: Washer														
100	Receive Ea	S015816	167398-B	8 Ea	0		ST262		Stock	11/30/2017	Issue Container			
Operation Totals:		1		8	0									
Part Totals:		1		8	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S015817	167398-B	6 Ea	0	S000685	ST262		Stock	11/30/2017	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Totals:		7		30	0									

Plex 1/9/2018 9:28 AM Dart.Boucher.Sylvie